



C06230A/30B

台式车床 BENCH LATHE



标准附件 /Standard accessories	
· 变径套	· Reduction sleeves MT5/3#
· 顶尖	· Centers
· 三爪卡盘	· Three jaw chuck
· 变换齿轮	· Changing gears
· 机床工具箱 (含一套工具)	· Tool box and tools 1 set

特殊附件 /Special accessories	
· 四爪卡盘	· Four jaw chuck
· 花盘	· Face plate
· 中心架	· Steady rest
· 跟刀架	· Follow rest
· 活顶尖	· Live center
· 床座	· Bed base
· 工作灯	· Work light
· 脚刹	· Foot brake
· 冷却	· Coolant

特点 / Features

- ◆ 床身导轨表面经淬火和精密磨削
 - ◆ 主轴支撑采用精密圆锥滚子轴承
 - ◆ 主轴齿轮采用优质并经表面淬火和磨削加工
 - ◆ 可卸的马鞍提供了较大的加工范围
 - ◆ 较方便和易操作的变速机构
 - ◆ 操作方便的走刀箱有多种进刀量供选择并能车各种螺纹
 - ◆ 有床脚和无床脚两种型号可供选择
 - ◆ 备有圆弧面外观造型可供选择
- ◆ Precision ground and hardened bed ways
 - ◆ The spindle is supported with precision roller bearings
 - ◆ Head stock gears are made of high quality steel ground and hardened
 - ◆ Easy operating speed change levers
 - ◆ Removable gap is provided for larger diameter work
 - ◆ Easy operating gear box has various feed and thread cutting function
 - ◆ With or without foot stand for optional
 - ◆ Right angle appearance or circular appearance to optional

机床规格及技术参数 / Specification

技术参数	Specification	C06230A	C06230A 变频 (Variable-speed)	C06230B
床身上最大工件回转直径	Swing over bed	300mm (12 ")		300mm (12 ")
托板上最大工件回转直径	Swing over cross slide	178mm(7 ")		178mm(7 ")
马鞍上最大工件回转直径	Swing in gap diameter	430mm (17 ")		430mm (17 ")
最大工件长度	Length of work piece	914mm (36 ")		914mm (36 ")
最大车削长度	Length of turning	760mm (30 ")		760mm (30 ")
主轴通孔直径	Spindle bore	38mm (1-1/2 ")		38mm (1-1/2 ")
主轴锥孔锥度	Taper of spindle bore	M.T. No.5		M.T. No.5
主轴转速范围	Range of spindle speed(9steps)	60-1500r/min	60-2000r/min	60-2000r/min
尾架套筒锥孔锥度	Quill Taper	M.T.No.3		M.T.No.3
车削公制螺纹螺距 (26 种)	Range of metric threads to be cut(29kinds)	0.4-7mm		0.4-7mm
车削英制螺纹螺距 (34 种)	Range of inch threads to be cut(40kinds)	4-56T.P.I		4-56T.P.I
进给丝杆的螺纹螺距	Pitches of three feed lead screws	3mm (8T.P.L)		3mm (8T.P.L)
主轴每转刀架纵向进给量 (32 种)	Longitudinal feed per revolution of spindle(40kinds)	0.052-1.392 (0.002-0.0548 ")		0.052-1.392 (0.002-0.0548 ")
主轴每转刀架横向进给量 (32 种)	Cross feed per revolution of spindle(40kinds)	0.014-0.38 (0.0007-0.0187 ")		0.014-0.38 v(0.0007- 0.0187 ")
大拖板最大纵向行程 Max	Max. Longitudinal travel of saddle	800mm (31-1/2 ")		800mm (31-1/2 ")
中拖板最大横向行程 Max	Max. travel of cross slide	160mm (5-5/16 ")		160mm (5-5/16 ")
小拖板最大横向行程	Max. travel of top slide	85mm (3-1/4 ")		85mm (3-1/4 ")
尾架套筒的最大移动量	Quill travel	95mm (3-3/4 ")		95mm (3-3/4 ")
电机功率	Main motor power	1.1kW (1.5HP)		1.1kW (1.5HP)
电机频率	Motor frequency	60Hz or 50Hz		60Hz or 50Hz
外形尺寸 (长 × 宽 × 高)	Overall dimensions(L×W×H)	160×73×127cm		160×73×127cm
净重	Net weight	460kg		460kg
包装箱尺寸 (长 × 宽 × 高)	Packing dimensions(L×W×H)	168×75×142cm		168×75×142cm