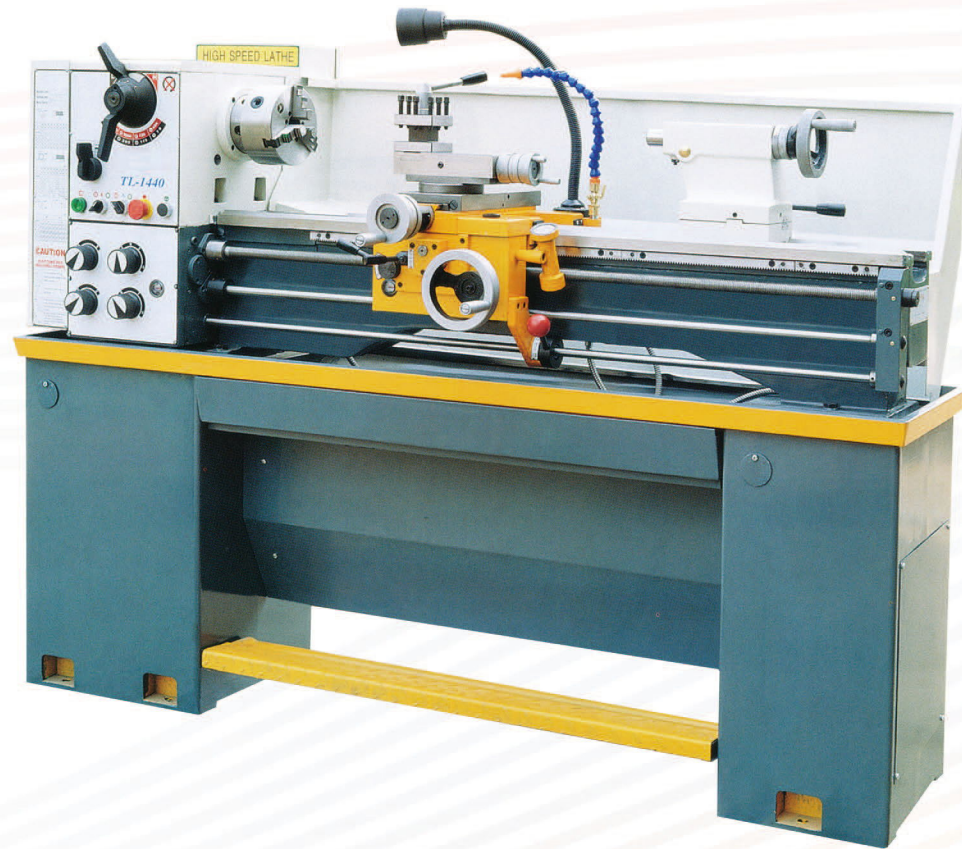




# C0632A-TOP/36A-TOP

## 台式车床 BENCH LATHE



### 标准附件 / Standard accessories

- |                 |                            |
|-----------------|----------------------------|
| · 变速套           | · Reduction sleeves MT5/3# |
| · 顶尖            | · Centers                  |
| · 三爪卡盘          | · Three jaw chuck          |
| · 变换齿轮          | · Changing gears           |
| · 机床工具箱 (含一套工具) | · Tool box and tools 1 set |

### 特殊附件 / Special accessories

- |        |                  |
|--------|------------------|
| · 四爪卡盘 | · Four jaw chuck |
| · 花盘   | · Face plate     |
| · 中心架  | · Steady rest    |
| · 跟刀架  | · Follow rest    |
| · 活顶尖  | · Live center    |
| · 床座   | · Bed base       |
| · 工作灯  | · Work light     |
| · 脚刹   | · Foot brake     |
| · 冷却   | · Coolant        |

### 特点 / Features

- |                             |   |
|-----------------------------|---|
| ◆ 床身导轨表面经淬火和精密磨削            | ◆ Precision ground hardened bedways   |
| ◆ 主轴支撑采用精密圆锥滚子轴承            | ◆ The spindle is supported with precision roller bearings                   |
| ◆ 主轴齿轮采用优质钢并经表面淬火和磨削加工      | ◆ Headstock gears are made of high quality steel, ground and hardened       |
| ◆ 可卸的马鞍提供了较大的加工范围           | ◆ Removable gap is provided for larger diameter work                        |
| ◆ 较方便和易操作的变速机构              | ◆ Easy operation speed change levers  |
| ◆ 操作方便的走刀箱有多种进刀量供选择并能车削各种螺纹 | ◆ Easy operating gear box has various feeds and thread cutting function     |
| ◆ 有床脚和无床脚两种型号可供选择           | ◆ Two types for selection: with foot stand in reserve or without foot stand |

### 机床规格及技术参数 / Specification

型号	MODELS	C0632A	C0636A	C0636V
床身上最大工件回转直径	Swing over bed	330mm(13 " )	360mm(14 " )	358mm(14 " )
马鞍上最大工件回转直径	Swing over cross slide	198mm(7-25/32 " )	224mm(8-13/16 " )	223mm(8-25/32 " )
凹口上最大加工物直径	Swing in gap diameter	476mm(18-3/4 " )	502mm(19-3/4 " )	502mm(19-3/4 " )
凹口上最大加工物长度	Swing in length	210mm(8-1/4 " )	210mm(8-1/4 " )	210mm(8-1/4 " )
中心高度	Center height	166mm(6-1/2 " )	179mm(7 " )	179mm(7 " )
两顶心间最大距离	Admits between	1000mm(40 " )	1000mm(40 " )	1000mm(40 " )
床面宽度	Bed width	187mm(7-3/8 " )	187mm(7-3/8 " )	187mm(7-3/8 " )
床面长度	Bed length	1655mm(65-1/8 " )	1655mm(65-1/8 " )	1655mm(65-1/8 " )
床面高度	Bed height	290mm ( 11- 13/32 " )	290mm ( 11- 13/32 " )	290mm ( 11- 13/32 " )
主轴孔径	Spindle bore	38mm(1-1/2 " )	38mm(1-1/2 " )	38mm(1-1/2 " )
主轴端部	Spindle nose	D1-4 " )	D1-4 " )	D1-4 " )
主轴端部锥度	Taper in nose	MT NO.5	MT NO.5	MT NO.5
主轴速度变换数	Speeds number	8	8	8
主轴转速范围	Range of spindle speed	70-2000 r/min	70-2000 r/min	20 ~ 450 or 135 ~ 3000r.p.m
滑板宽度	Cross slide width	130mm ( 5-3/32 " )	130mm ( 5-3/32 " )	130mm ( 5-3/32 " )
滑板行程	Cross slide travel	170mm(6-11/16 " )	170mm(6-11/16 " )	160mm ( 6-5/16 " )
复式刀架滑板宽度	Compound rest width	80mm(3-1/8 " )	80mm(3-1/8 " )	80mm(3-1/8 " )
复式刀架滑板行程	Compound rest travel	95mm(3-9/16 " )	95mm(3-9/16 " )	95mm(3-9/16 " )
床鞍导杆外径	Lead screw diameter	22mm(7/8 " )	22mm(7/8 " )	22mm(7/8 " )
床鞍导杆螺距	Lead screw thread	8T.P.I. or 3mm	8T.P.I. or 3mm	8T.P.I. or 3mm
进给杆外径	Feed rod diameter	19mm(3/4 " )	19mm(3/4 " )	19mm(3/4 " )
加工刀具端面最大尺寸	Cutting tool max section	16mm×16mm(5/8 " ×5/8 " )	16mm×16mm(5/8 " ×5/8 " )	16mm×16mm(5/8 " ×5/8 " )
英制螺距	Threads imperial pitches	34 Nos.4-56 T.P.I	34 Nos.4-56 T.P.I	34 Nos.4-56 T.P.I
公制螺距	Threads metric pitches	26 Nos.0.4-7 M.P	26 Nos.0.4-7 M.P	26 Nos.0.4-7 M.P
纵向进给英制	Longitudinal feeds imperial	32 Nos.0.002-0.548 " /Rev	32 Nos.0.002-0.548 " /Rev	32 Nos.0.002-0.548 " /Rev
纵向进给公制	Longitudinal feeds metric	32 Nos.0.052-0.392mm/Rev	32 Nos.0.052-0.392mm/Rev	32 Nos.0.052-0.392mm/Rev
横向进给英制	Cross feeds imperial	32 Nos.0.007-0.0187 " /Rev	32 Nos.0.007-0.0187 " /Rev	32 Nos.0.007-0.0187 " /Rev
横向进给公制	Cross feeds metric	32 Nos.0.014-0.380mm/Rev	32 Nos.0.014-0.380mm/Rev	32 Nos.0.014-0.380mm/Rev
套筒直径	Quill diameter	32mm(1-1/4 " )	32mm(1-1/4 " )	32mm(1-1/4 " )
套筒行程	Quill travel	100mm(3-15/16 " )	100mm(3-15/16 " )	100mm(3-15/16 " )
套筒锥度	Quill taper	MT NO.3	MT NO.3	MT NO.3
主电机	Main motor	1.5kW(2HP)	1.5kW(2HP)	1.5kW(2HP)