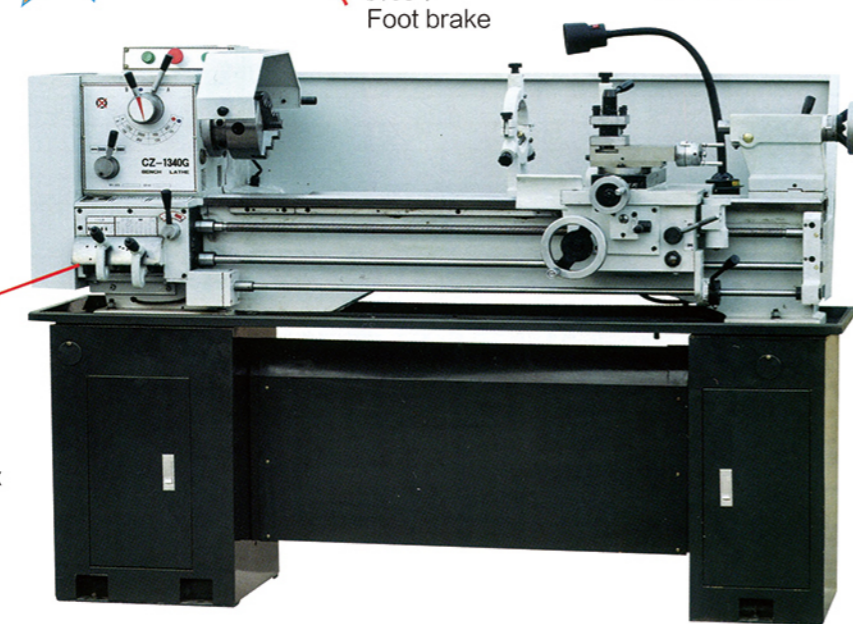
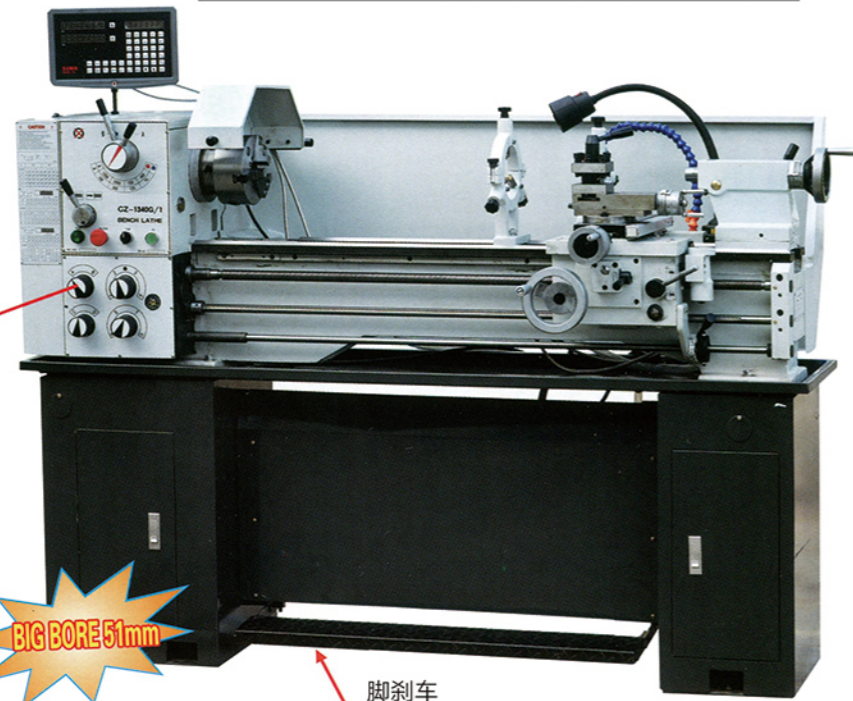


CZ1340G/1x1000mm
CZ1440G/1x1000mm

DRO数显装置: Optional Acces.(选购)



CZ1340G/1x1000mm
CZ1440G/1x1000mm

性能特点:

- 超音频淬火床身
- 高精度主轴轴承
- 表面淬火和磨削加工的主轴齿轮
- 快速方便的变速机构
- 强功率电机
- ASA D4凸轮锁紧主轴端部
- 螺纹切削范围

FEATURES

- Supersonic frequency hardened bed ways
- Precision roller bearing for spindle
- High quality steel, ground and hardened gear inside headstock
- Easy and fast operating gearbox
- Enough strong power motor
- ASA D4 camlock spindle nose
- Various threads cutting functions available

标准配置:

- 工具箱
- 刀架扳手
- 内六角扳手
- 挂轮
- 三爪卡盘及扳手

STANDARD ACCS.

- Tool box
- Tool post wrench
- Allen wrench
- Change gears set
- 3-jaw chuck and wrench

选择配置:

- 冷却系统
- 工作灯
- 脚刹
- 床脚
- 背板
- 花盘
- 四爪卡盘及背盘
- 活动顶尖
- 跟刀架
- 中心架
- 快换刀架
- 二轴数显
- 车刀
- 卡盘防护罩
- 刀架防护罩
- 丝杆防护罩

OPTIONAL ACCS.

- Coolant system
- Working lamp
- Foot brake
- Machine stand
- Splash guard
- Face plate
- 4-jaw chuck with back plate
- Live centre
- Follow rest
- Steady rest
- Quick change toolpost
- 2-Axis DRO
- Lathe tool
- Chuck cover
- Tool post cover
- Lead screw cover

注: 以上附件适用于CZ系列车床

Note: above acces series are suitable for all of CZseries lathe.

主要技术参数 / Specification

型号 Model	CZ1340G/1 / CZ1440G/1	CZ1340G / CZ1440G
床身上最大回转直径 Swing over bed	Φ 330mm / Φ 355mm	Φ 330mm / Φ 355mm
拖板上最大回转直径 Swing over carriage	Φ 195mm / Φ 220mm	Φ 195mm / Φ 220mm
马鞍内最大回转直径 Swing Over gap	Φ 476mm / Φ 500mm	Φ 476mm / Φ 500mm
床身导轨宽度 Width of bed-way	186mm	186mm
最大工件长度(两顶尖) Distance between centers	1000mm	1000mm
主轴内孔锥度 Taper of spindle	M.T.5	M.T.5
主轴通孔直径 Spindle diameter	Φ 38mm (Φ 51 mm)	Φ 38mm (Φ 51 mm)
主轴转速级数 Step of speed	8	8
主轴转速范围 Range of speed	70~2000rpm	84~1850rpm
主轴头部 Head nose	D1-4	D5 with D5' chuck
公制螺纹 Metric thread	26kinds (0.4~7mm)	23kinds (0.25~11mm)
英制螺纹 Inch thread	34kinds (4~56T.P.I)	40kinds (4~112T.P.I)
模数螺纹 Module thread	16kinds (0.35~5M.P)	/
径节螺纹 Diametral thread	36kinds (6~104D.P)	/
纵向进给量范围 Longitudinal thread	0.052~1.392mm/r (0.002"~0.0548")	0.091~2.533mm/r (0.0036"~0.1005")
横向进给量范围 Cross feeds	0.014~0.38mm/r (0.00055"~0.015")	0.025~0.69mm/r (0.0012"~0.00345")
主丝杆直径 Diameter lead screw	Φ 22mm (7/8")	Φ 22mm (7/8")
主丝杆螺距 Pitch of lead screw	3mm or 8T.P.I	3mm or 8T.P.I
溜板行程 Saddle travel	1000mm	1000mm
中拖板行程 Cross travel	170mm	160mm
刀架行程 Compound travel	74mm	70mm
尾架套筒行程 Barrel travel	95mm	95mm
尾架套筒直径 Barrel diameter	Φ 32mm	Φ 32mm
尾架套筒锥度 Taper of center	M.T.3	M.T.3
主电动机功率 Motor power	1.5KW (2HP)	1.5KW (2HP)
冷却泵电动机功率 Coolant motor	0.04KW (0.055HP)	0.04KW (0.055HP)
主机(长×宽×高) Packing size	1920x760x760 (mm)	1920x760x760 (mm)
床脚(左)(长×宽×高) Main machine	440x410x700 (mm)	440x410x700 (mm)
床脚(右)(长×宽×高) Machine stand	370x410x700 (mm)	370x410x700 (mm)
主机 Main machine weight	505/565kgs	495/555kgs
床脚 Stand weight	70/75kgs	70/75kgs
装箱数 Loading qty./20'	22pcs/20' container	22pcs/20' container

由于产品在不断的改进中, 如出现样本技术数据与产品实际数据有不一致处, 应遵照双方的技术协议参数。不再另行通知。
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