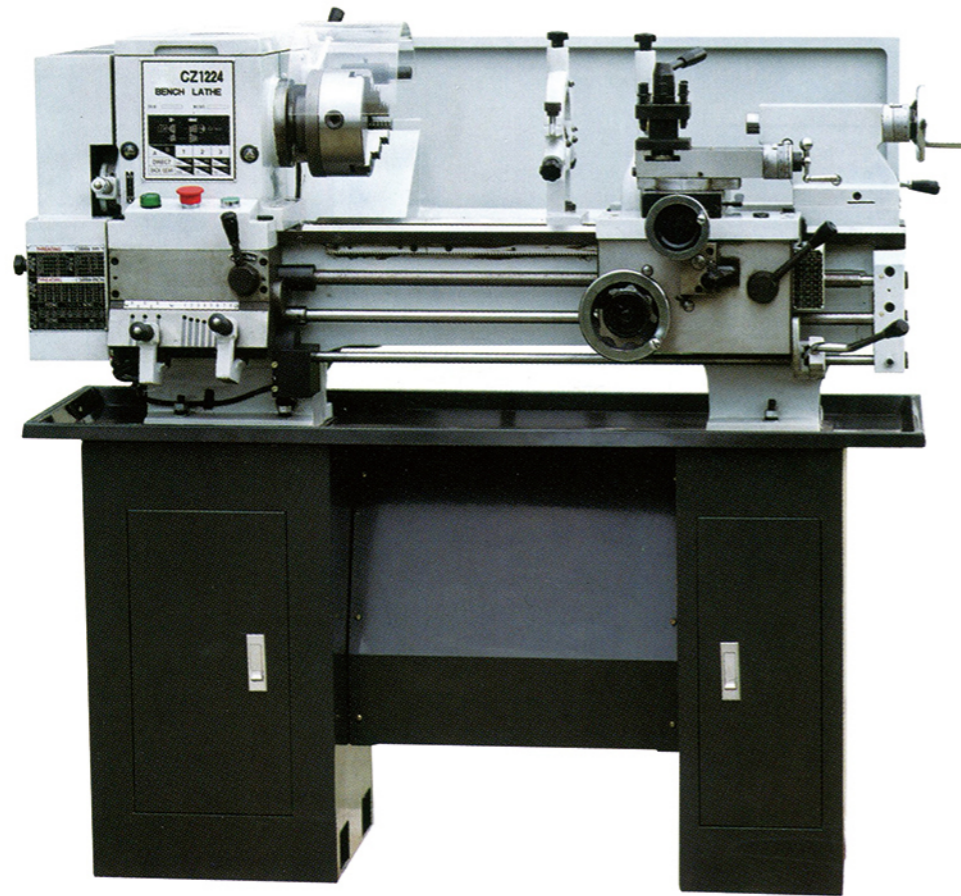


CZ1224x530mm  
CZ1237x940mm



性能特点:

- 高强度高刚性铸铁
- V型高频淬火及精磨导轨
- 马鞍结构床身
- 纵向和横向进给互锁
- 配备点动开关
- 可切削公、英制螺纹
- 皮带传动, 低噪音、易操作

FEATURES

- Engineered from high grade castings
- 'V' Way Bedways Induction hardened and Ground
- Gap bed
- Cross and longitudinal interlocking feed, with enough safety
- Inching switch for test running
- Metric/Imperial threading available
- Belt-driven headstock, low noise and easy operation

标准配置:

- 工具箱
- 刀架扳手
- 内六角扳手
- 挂轮
- 三爪卡盘及扳手

选择配置:

- 冷却系统
- 工作灯
- 脚刹
- 床脚
- 背板
- 花盘
- 四爪卡盘及背盘
- 活动顶尖
- 跟刀架
- 中心架
- 快换刀架
- 二轴数显
- 车刀
- 卡盘防护罩
- 刀架防护罩
- 丝杆防护罩

OPTIONAL ACCS.

- Coolant system
- Working lamp
- Foot brake
- Machine stand
- Splash guard
- Face plate
- 4-jaw chuck with back plate
- Live centre
- Follow rest
- Steady rest
- Quick change toolpost
- 2-Axis DRO
- Lathe tool
- Chuck cover
- Tool post cover
- Lead screw cover

STANDARD ACCS.

- Tool box
- Tool post wrench
- Allen wrench
- Change gears set
- 3-jaw chuck and wrench

主要技术参数 / Specification

	型号 Model	CZ1224 (CZ300)	CZ1237 (CZ300/1)
主要技术参数 Main data	床身上最大回转直径 Swing over bed	φ305mm	φ305mm
	拖板上最大回转直径 Swing over carriage	φ173mm	φ173mm
	马鞍内最大回转直径 Swing Over gap	φ440mm	φ440mm
	床身导轨宽度 Width of bed-way	182mm	182mm
	最大工件长度(两顶尖) Distance between centers	530mm	940mm
主轴 Spindle	主轴内孔锥度 Taper of spindle	M.T.5	M.T.5
	主轴通孔直径 Spindle diameter	φ36mm	φ36mm
	主轴转速级数 Step of speed	12 Steps	12 Steps
	主轴转速范围 Range of speed	50-1200rpm	50-1200rpm
螺纹和进给 Thread and feed system	公制螺纹 Metric thread	15kinds (0.25-7.5mm)	15kinds (0.25-7.5mm)
	英制螺纹 Inch thread	40kinds (4-112T.P.I)	40kinds (4-112T.P.I)
	进给量范围 Range of feed amount	0.12-0.42mm/r (0.0047"-0.0165")	0.12-0.42mm/r (0.0047"-0.0165")
主丝杆 Main lead screw	主丝杆直径 Diameter lead screw	φ22 mm (7/8")	φ22 mm (7/8")
	主丝杆螺距 Pitch of lead screw	3mm or 8T.P.I	3mm or 8T.P.I
溜板箱和刀架 Saddle and carriage	溜板箱行程 Saddle travel	510mm	810mm
	中拖板行程 Cross travel	150mm	150mm
	刀架行程 Compound travel	90mm	85mm
尾架 Tailstock	尾架套筒行程 Barrel travel	100mm	95mm
	尾架套筒直径 Barrel diameter	φ32mm	φ32mm
	尾架套筒锥度 Taper of center	M.T.3	M.T.3
功率 Power	主电动机功率 Motor power	1.1KW	1.1KW
	冷却泵电动机功率 Coolant motor	0.04KW	0.04KW
运输参数 Shipment data	主机(长×宽×高) Packing size	1420x750x760 (mm)	1780x750x760 (mm)
	床脚(左)(长×宽×高) Main machine	400x370x700 (mm)	400x370x700 (mm)
	床脚(右)(长×宽×高) Machine stand	300x370x700 (mm)	300x370x700 (mm)
	主机 Main machine weight	365/415kgs	385/435kgs
	床脚 Stand weight	60/65kgs	60/65kgs
	装箱数(20尺集装箱) Loading qty./20'	27pcs	24pcs

由于产品在不断的改进中, 如出现样本技术数据与产品实际数据有不一致处, 应遵照双方的技术协议参数。不再另行通知。  
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