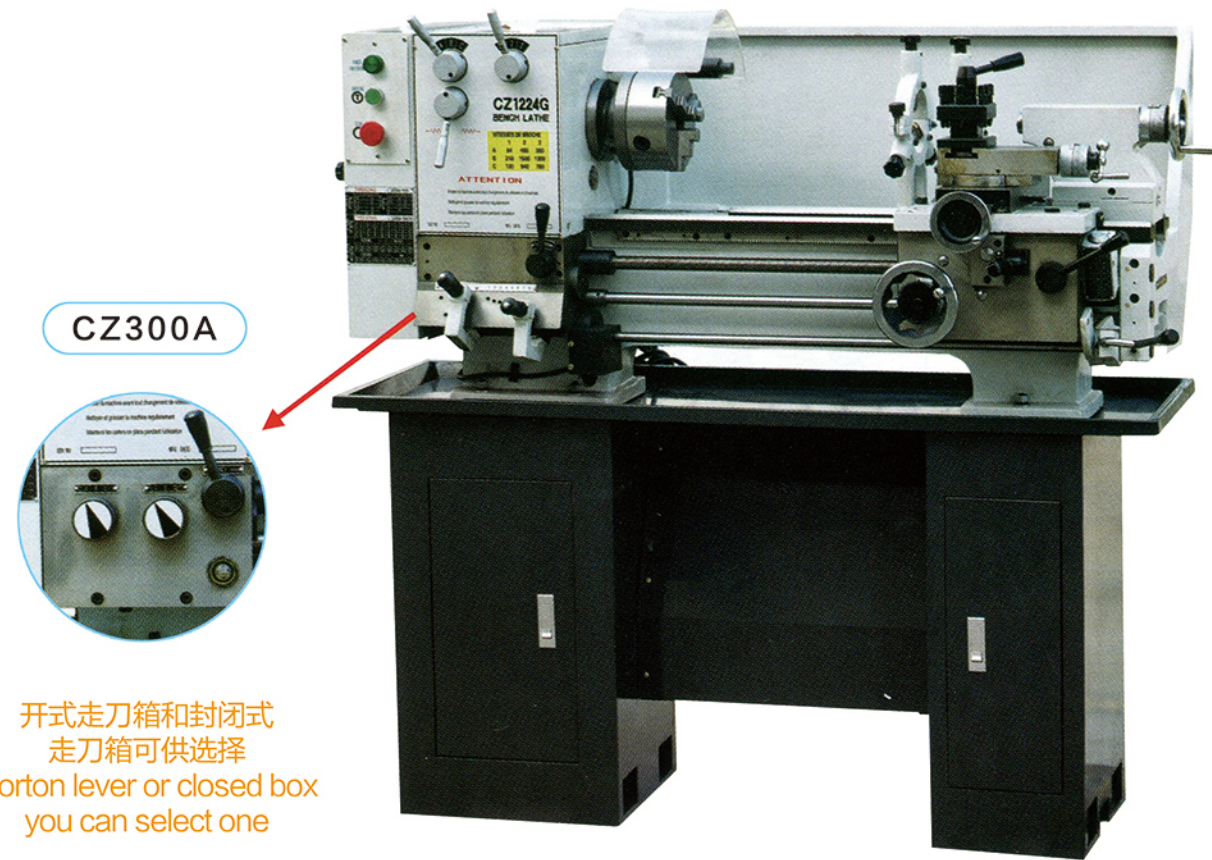


CZ1224G / CZ1324G
CZ1237G / CZ1337G



开式走刀箱和封闭式走刀箱可供选择
Norton lever or closed box you can select one

性能特点:

- 高强度高刚性铸铁
- V型高频淬火及精磨导轨
- 马鞍结构床身
- 纵向和横向进给互锁
- 配备点动开关
- 可切削公 / 英制螺纹
- 全齿轮式精密主轴箱

FEATURES

- Engineered from high grade castings
- 'V' Way Bedways Induction hardened & Ground
- Gap bed
- Cross and longitudinal interlocking feed, with enough safety
- Inching switch for test running
- Metric/Imperial threading available
- Precise gear-driven headstock

标准配置:

- 工具箱
- 刀架扳手
- 内六角扳手
- 挂轮
- 三爪卡盘及扳手

选择配置:

- 冷却系统
- 工作灯
- 脚刹
- 床脚
- 背板
- 花盘
- 四爪卡盘
- 活动顶尖
- 跟刀架
- 中心架
- 快换刀架
- 数显
- 车刀
- 卡盘防护罩
- 刀架防护罩
- 丝杆防护罩

OPTIONAL ACCS.

- Coolant system
- Working lamp
- Foot brake
- Machine stand
- Splash guard
- Face plate
- 4-jaw chuck with back plate
- Live centre
- Follow rest
- Steady rest
- Quick change toolpost
- DRO(Digital readout)
- Lathe tool
- Chuck cover
- Tool post cover
- Lead screw cover

STANDARD ACCS.

- Tool box
- Tool post wrench
- Allen wrench
- Change gears set
- 3-jaw chuck and wrench

主要技术参数 / Specification

		型号 Model	CZ1224G / CZ1324G	CZ1237G / CZ1337G
主要技术参数 Main data	床身上最大回转直径	Swing over bed	φ305mm / φ330mm	φ305mm / φ330mm
	拖板上最大回转直径	Swing over carriage	φ173mm / φ195mm	φ173mm / φ215mm
	马鞍内最大回转直径	Swing Over gap	φ440mm / φ465mm	φ440mm / φ485mm
	床身导轨宽度	Width of bed-way	182mm	182mm
	最大工件长度(两顶尖)	Distance between centers	530mm	940mm
主轴 Spindle	主轴内孔锥度	Taper of spindle	M.T.5	
	主轴通孔直径	Spindle diameter	φ38mm	
	主轴转速级数	Step of speed	9 Steps	
	主轴转速范围	Range of speed	64~1500rpm	
螺纹和进给 Thread and feed system	公制螺纹	Metric thread	Closed box: 11kinds (0.5~3.5mm) Norton Lever: 15kinds (0.25~7.5mm)	
	英制螺纹	Inch thread	Closed box: 15kinds (7~1/2~48T.P.I) Norton Lever: 40kinds (4~112T.P.I)	
	进给量范围	Longitudinal thread	Closed box: 0.051~0.303mm/r (0.002"~0.012") Norton Lever: 0.012~0.42mm/r (0.0047"~0.0165")	
主丝杆 Main lead screw	主丝杆直径	Diameter lead screw	φ22 mm (7/8")	
	主丝杆螺距	Pitch of lead screw	3mm or 8T.P.I	
溜板箱和刀架 Saddle and carriage	溜板箱行程	Saddle travel	510mm	810mm
	中拖板行程	Cross travel	150mm	
	刀架行程	Compound travel	85mm	
尾架 Tailstock	尾架套筒行程	Barrel travel	95mm	
	尾架套筒直径	Barrel diameter	φ32mm	
	尾架套筒锥度	Taper of center	M.T.3	
功率 Power	主电动机功率	Motor power	1.1KW (1.5HP)	
	冷却泵电动机功率	Coolant power	0.04KW (0.055HP)	
运输参数 Shipment data	主机(长×宽×高)	Machine (LxWxH)	1420x750x760 (mm)	1780x750x760 (mm)
	床脚(左)(长×宽×高)	Stand (left) (LxWxH)	440x370x700 (mm)	
	床脚(右)(长×宽×高)	Stand (right) (LxWxH)	300x370x700 (mm)	
	主机(净/毛重)	Main machine (N.W/G.W)	380/430kgs	400/450kgs
	装箱数(20尺集装箱)	Loading qty./20' container	27pcs	24pcs

由于产品在不断的改进中, 如出现样本技术数据与产品实际数据有不一致处, 应遵照双方的技术协议参数。不再另行通知。
Description and specification given in this catalogue are subject to modification without notice.