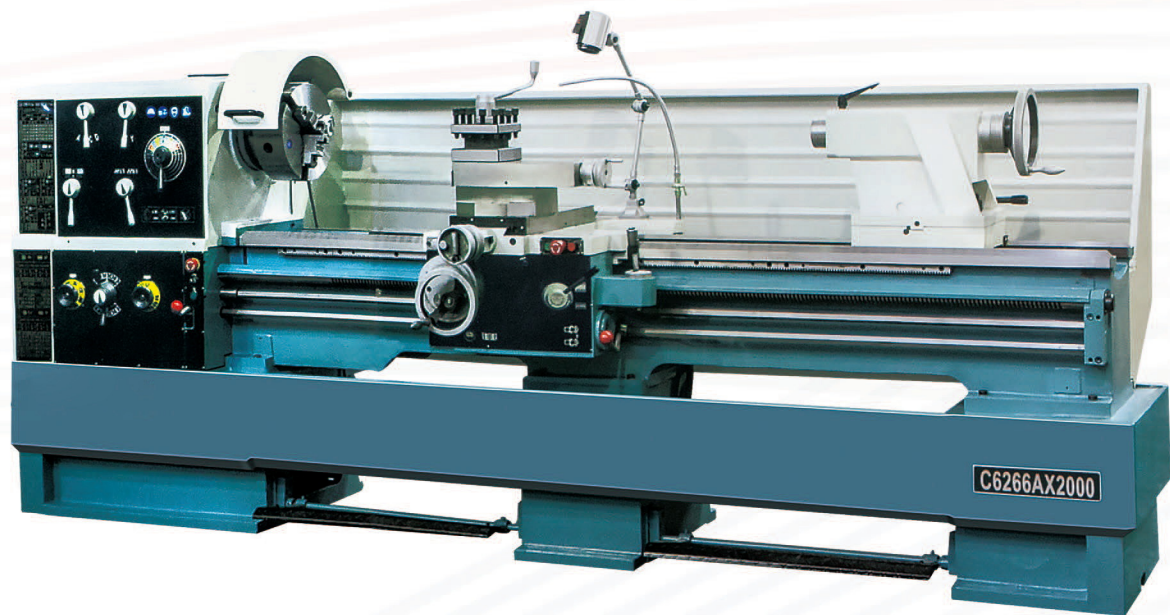


C6266A/CQ6280

卧式车床 ENGINE LATHE



特点 / Features

- ◆ 整体床座和分床座可供选择
- ◆ Whole or segregate foot stand for optional

标准附件 /Standard accessories		
· 三爪卡盘	· 3 Jaw chucka and adapter	
· 变径套及顶尖	· Sleeve and center	
· 油枪	· Oil gun	

特殊附件 /Special accessories		
· 四爪卡盘	· 4 Jaw chucka and adapter	
· 花盘	· Face plates	
· 拨盘	· Driving plate	
· 中心架	· Steady rest	
· 跟刀架	· Follow rest	
· 工作灯	· Work light	
· 脚刹	· Foot brake	
· 冷却	· Coolant	

机床规格及技术参数 / Specification

技术参数	Specification	Model	
		C6266A	CQ6280
床身上最大工件回转直径	Swing over bed	660mm (26")	800mm (31-1/2")
拖板上最大工件回转直径	Swing over cross slide	440mm (17-5/16")	570mm (22-7/16")
马鞍内最大工件回转直径	Swing in gap diameter	900mm (35-7/16")	1035mm (40-3/4")
顶尖距	Distance between centers	1500mm(60") 2000mm(80") 3000mm(120")	1500mm(60") 2000mm(80") 3000mm(120")
花盘前马鞍有效长度	Valid length of gap	250mm(10")	
床身宽度	Width of bed	400mm(15-13/16")	
主轴端部	Spindle nose	D1-8	
主轴通孔直径	Spindle bore	105mm(4-1/8")	
主轴内孔锥度	Taper of spindle bore	ϕ 113 (1:20)	
主轴转速范围	Range of spindle speed	25 ~ 1600 r/min	
小拖板行程	Compound rest travel	230mm(9-1/8")	
中拖板行程	Cross slide travel	368mm(14-1/2")	420mm(16-17/32")
刀具最大截面	Max.section of tool	25×25mm(1" ×1")	
大丝杠螺距	Lead screw thread	12mm or 2T.P.I	
纵向进给	Longitudinal feeds range	0.044 ~ 1.48mm/rev (0.00165" ~ 0.0550" /rev)	
横向进给	Cross feeds range	0.022 ~ 0.74mm/rev (0.00083" ~ 0.02774" /rev)	
公制螺距范围	Threads metric pitches	54 kinds, 0.45 ~ 120mm	
英制螺距范围	Threads imperial pitches	54 kinds, 7/16 ~ 80T.P.I.	
径节制螺距范围	Threads diametral pitches	42 kinds, 7/8 ~ 160DP	
模数制螺距范围	Threads module pitches	46 kinds, 0.25 ~ 60MP	
尾座套筒直径	Quill diameter	90mm(3-1/2")	
尾座套筒行程	Quill travel	235mm(9-1/4")	
尾座套筒内孔锥度	Quill taper	No.5 Morse	
主电机	Main motor power	7.5kW(10HP) 3PH	
冷却泵	Coolant pump power	0.1kW(1/8HP) 3PH	
外形尺寸 (长 × 宽 × 高)	Overall dimension(L×W×H)	321×123×160cm 371×123×160cm 471×123×160cm	321×123×167cm 371×123×167cm 471×123×167cm
包装箱尺寸(长 × 宽 × 高)	Packing size(L×W×H)	324×114×184cm 374×114×184cm 474×114×184cm	324×114×191cm 374×114×191cm 474×114×191cm
净重	Net weight	3065kg 3345kg 3710kg	3175kg 3455kg 3820kg
毛重	Gross weight	3535kg 3835kg 4310kg	3695kg 4005kg 4495kg