

# CC 系列卧式车床

# HOSTON

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Jiangsu Hoston Machine Tools Co., Ltd.

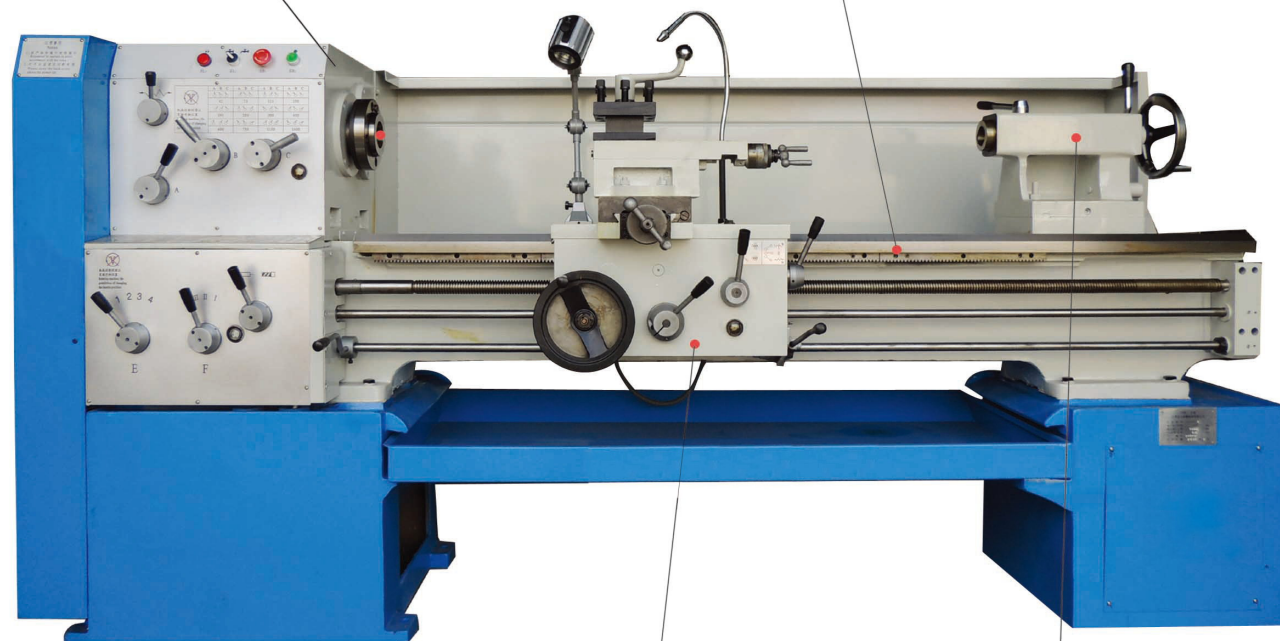
## Horizontal Lathe CC系列卧式车床

- ◆床身导轨周边磨削, 精度高
- ◆主轴箱齿轮精密磨削, 噪声低
- ◆电气安全性能好, 可靠性高
- ◆可带脚踏刹/电磁刹制动, 床身颜色可供多种选择
- ◆溜板箱可选: 左手轮、右手轮;
- ◆大拖板可选: 普通的、快进、可锥结构;
- ◆三杠可选: 公制、英制;
- ◆可定制C6160C/C6260C
- ◆Bed rail grinding, high precision.
- ◆Headstock gear precision grinding low noise
- ◆Electric system is reliable and safe
- ◆Foot brake / electro magnetic brake can be amounted when needed, and color at user's option.
- ◆Carriage optional: left hand、right hand.
- ◆Big slide can be: common, fast forward or tapered structure.
- ◆Three bars can be Metric or British system.
- ◆Customizable C6160C/C6260C

# CC Series

主轴通孔直径  $\Phi 52/82\text{mm}$   
Spindle bore  $\Phi 52/82\text{mm}$

床身导轨超音频淬火, 寿命长  
Guideway adopts ultrasonic frequency quenching to ensure long service life



溜板箱密封贮油  
Carriage well sealed to store oil

尾架锁紧方式: 螺纹、凸轮并用  
Tailstock locked by thread and camlock

## 主要技术参数 Item

产品样本内文字说明、图片及技术参数等随发展而更改, 恕不另行通知。  
With our design development, descriptions and specifications here are subject to change without notification.

型 号		MODEL	Model: C6 <sub>2</sub> 36C	Model: C6 <sub>2</sub> 40C	Model: C6 <sub>2</sub> 50C
CAPACITIES 加工能力	床身上最大回转直径	Max swing over bed	360mm	400mm	500mm
	滑板上最大回转直径	Max swing over slide	190mm	230mm	310mm
	工件切削长度	Workpiece cutting length	750mm, 1000mm, 1500mm, 2000mm, 3000mm		
	马鞍处最大回转直径	Max swing over gap	520mm	560mm	660mm
	马鞍内有效长度	Effective length of gap		160mm	
	床身宽度	Bed width		360mm	
HEADSTOCK 床头箱	主轴孔径	Spindle hole	$\Phi 52\text{mm} / \Phi 82\text{mm}$		
	主轴端部尺寸	Spindle nose	ISO-C6 or ISO-C8		
	主轴内孔锥度	Spindle taper	MT6 / 1:20		
	主轴转速范围 (级数)	Spindle speeds (number)	42-1600 rpm (12 steps)		
FEEDS 进给箱	公制螺纹范围 (种数)	Metric threads range (kinds)	0.25-14mm (24 kinds)		
	英制螺纹范围 (种数)	Inch threads range (kinds)	2-40inch (27 kinds)		
	模数螺纹范围 (种数)	Module threads range (kinds)	0.25-3.5mm (16 kinds)		
CARRIAGE 滑板	横滑板行程	Cross slide travel	220mm		
	小刀架行程	Compound rest travel	120mm		
	刀杆截面尺寸	Cross-section size of tool shank	20mm × 20mm		
TAILSTOCK 尾座	尾座套筒锥度	Taper of tailstock sleeve	MT4 / MT5		
	尾座套筒直径	Diameter of tailstock sleeve	65mm / 75mm		
	尾座套筒行程	Travel of tailstock sleeve	130mm		
MOTOR 电机	主电机	Main motor power	4.0kw or 5.5kw or 7.5kw		
	冷却泵电机	Cooling pump motor	0.125kw		
	快速进给电机	Rapid motor	0.12kw		
包装尺寸 (长×宽×高)		Packing size(L×W×H)	750mm	2120 × 1150 × 1800mm	
中心距Center Distance			1000mm	2420 × 1150 × 1800mm	
			1500mm	2920 × 1150 × 1800mm	
			2000mm	3420 × 1150 × 1800mm	
			3000mm	4420 × 1150 × 1800mm	

重量: 净重/毛重 (公斤)	Net weight / gross weight (Kgs)			
750mm	1350/1700	1400/1750	1500/1850	
1000mm	1450/1800	1500/1850	1600/1950	
1500mm	1600/1950	1650/2000	1750/2100	
2000mm	1700/2100	1800/2200	1900/2300	
3000mm	2000/2500	2100/2600	2200/2750	

### 标准附件 STANDARD ACCESSORIES

- 三爪卡盘 3-jaw chuck
- 顶尖及顶尖套 centre & centre sleeve
- 全套扳手 wrenches
- 地脚螺栓 bolts
- 操作手册 operation manual

### 特殊附件 OPTIONAL ACCESSORIES

- 中心架 steady rest
- 跟刀架 follower rest
- 四爪卡盘 4-jaw chuck
- 花盘 face plate
- 乱扣盘 thread chasing dial
- 纵向碰停 longitudinal automatic trip
- 活顶尖 live center
- 快换刀架 quick change toolpost
- 锥度尺 taper copy ruler
- 拨盘 driving plate