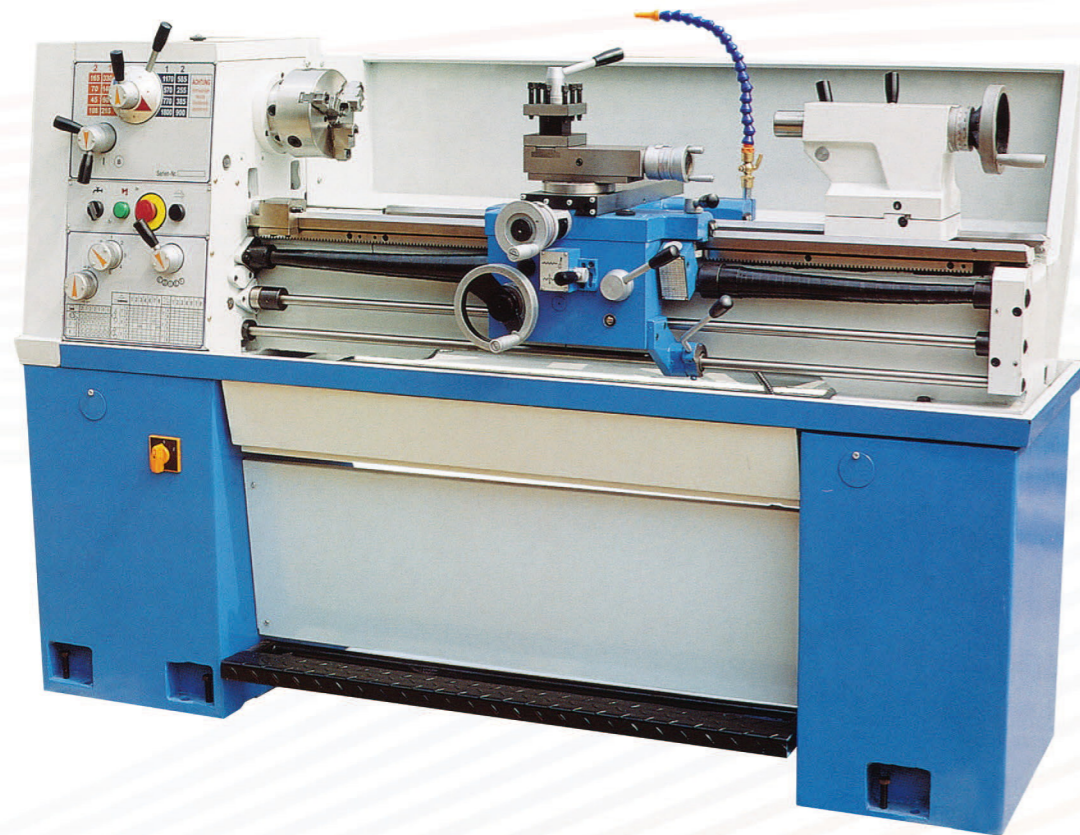




C6236/36V

卧式车床 ENGINE LATHE



标准附件 / Standard accessories

· 变径套	· Reduction sleeves MT5/3#
· 顶尖	· Centers
· 三爪卡盘	· Three jaw chuck
· 变换齿轮	· Changing gears
· 机床工具箱 (含一套工具)	· Tool box and tools 1 set

特殊附件 / Special accessories

· 四爪卡盘	· Four jaw chuck
· 花盘	· Face plate
· 中心架	· Steady rest
· 跟刀架	· Follow rest
· 活顶尖	· Live center
· 床座	· Bed base
· 工作灯	· Work light
· 脚刹	· Foot brake
· 冷却	· Coolant

特点 / Features

- ◆ 床身导轨表面经淬火和精密磨削
 - ◆ 主轴支撑采用精密圆锥滚子轴承
 - ◆ 主轴齿轮采用优质并经表面淬火和磨削加工
 - ◆ 可卸的马鞍提供了较大的加工范围
 - ◆ 较方便和易操作的变速机构
 - ◆ 操作方便的走刀箱有多种进刀量供选择并能车各种螺纹
- ◆ Precision ground and hardened bed ways
 - ◆ The spindle is supported with precision roller bearings
 - ◆ Head stock gears are made of high quality steel ground and hardened
 - ◆ Easy operating speed change levers
 - ◆ Removable gap is provided for larger diameter work
 - ◆ Easy operating gear box has various feed and thread cutting function

机床规格及技术参数 / Specification

技术参数	Specification	型号 Model	
		C6236	C6236V
加工范围 Capacity			
床身上最大工件回转直径	Swing over bed	356mm(14")	
拖板上最大工件回转直径	Swing over cross slide	220mm(8-5/8")	
马鞍槽内最大回转直径	Swing in gap diameter	506mm(20")	
花盘前马鞍有效长度	Valid length of gap	145mm(5-11/16")	
两顶尖中心距	Admits between	1000mm(40")	
床身宽度	Width of bed	206mm(8")	
主轴箱 Headstock			
主轴端部	Spindle nose	D1-4	
主轴通孔直径	Spindle bore	38mm(1-1/2")	
主轴内孔锥度	Taper of spindle bore	MT No.5	
主轴转速范围	Range of spindle speed	16 changes 45~1800r/min	30~550r.p.m 155~3000r.p.m
进给及螺纹 Feed and threads			
小拖板行程	Compound rest travel	95mm(3-3/4")	
中拖板行程	Cross slide travel	180mm(7")	
刀具最大截面	Max. section of tool	16mm × 16mm(5/8" × 5/8")	
大丝杠螺距	Lead screw thread	8T.P.I. or 4mm	
纵向进给	Longitudinal feeds range	0.0012"~0.0294"/rev (Inch lathe) or 0.043~0.653mm/rev (Metric lathe)	
横向进给	Cross feeds range	0.0004"~0.01"/rev (Inch lathe) or 0.027~0.413mm/rev (Metric lathe)	
公制螺纹范围	Threads metric pitches	0.45~7.5mm (Inch lathe) or 0.4~7mm (Metric lathe)	
英制螺纹范围	Threads inch pitches	4~112T.P.I. (Inch lathe) or 4~56T.P.I. (Metric lathe)	
尾座 Tailstock			
尾座套筒直径	Quill diameter	45mm(1-3/4")	
尾座套筒行程	Quill travel	120mm(4-3/4")	
尾座套筒内孔锥度	Quill taper	MT No.3	
电机 Motor			
主机 (双速)	Main motor power (double speeds)	1.5/2.4kW(2/3HP)	
冷却泵	Coolant pump power	0.04kW	
外形尺寸及重量 Dimension and weight			
外型尺寸 (长 × 宽 × 高)	Overall dimension (L × W × H)	182 × 74 × 125cm	
包装箱尺寸 (长 × 宽 × 高)	Packing size (L × W × H)	193 × 76 × 158cm	193 × 92 × 159cm
净重	Net weight	730kg	750kg
毛重	Gross weight	860kg	880kg