

HYDRAULIC SWING BEAM (CNC) SHEARING MACHINE

液压摆式（数控）剪板机



HBS SERIES HYDRAULIC SWING BEAM
HBS 系列液压摆式

规格型号 Model	单位 Unit	4x2500	4x3200	4x4000	6x2500	6x3200	6x4000	8x2500	8x3200	8x4000	10x2500	10x3200	10x4000
最大剪切厚度 Maximum cutting thickness	mm	4	4	4	6	6	6	8	8	8	10	10	10
最大剪切宽度 Maximum width of cut	mm	2500	3200	4000	2500	3200	4000	2500	3200	4000	2500	3200	4000
板材强度 Strength of plate	N/mm	450	450	450	450	450	450	450	450	450	450	450	450
剪切角 Shear angle	度°	1.5°	1.5°	1.5°	1.5°	1.5°	1.5°	1.5°	1.5°	1.5°	2°	2°	2°
行程次数 Stroke number	min-1	22	19	17	18	15	13	14	12	10	11	10	9
后挡料行程 Backgauge stroke	mm	550	550	550	550	550	550	550	550	550	550	550	550
主电机功率 Main motor power	KW	5.5	5.5	5.5	7.5	7.5	11	7.5	7.5	11	11	11	15
外形尺寸 Overall dimension L*W*H	mm	3020x 1490x 1500	3720x 1490x 1550	4520x 1700x 1640	3030x 1665x 1620	3730x 1665x 1620	4530x 1770x 1700	3040x 1665x 1620	3740x 1665x 1620	4530x 1770x 1700	3050x 1750x 1700	4530x 1770x 1700	4580x 1860x 1850

E21S

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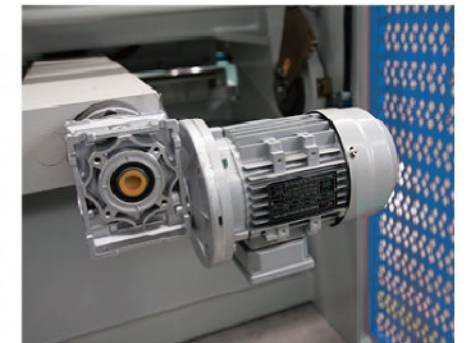
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|------------------|-----------|--|--|
| 后挡料控制 | 单边定位 | Backgauge control | One side positioning |
| 控制普通电机或变频器 | 退让功能 | Control for general AC motors, frequency inverter | Retract function |
| 智能定位 | 参数一键备份与恢复 | Intelligent positioning | One key backup / restore of parameters |
| 双路可编程数字输出 | 公英制 | Double programmable digital output | mm / Inch |
| 工件计数 | 中/英文 | Stock counter | Chinese / English |
| 40个程序存储, 每个程序25步 | | Program memory of up to 40 programs up to 25 steps per program | |

E200PS

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|------------------|-----------|--|--|
| 后挡料控制 | 单边定位 | Backgauge control | One side positioning |
| 控制普通电机或变频器 | 退让功能 | Control for general AC motors, frequency inverter | Retract function |
| 智能定位 | 参数一键备份与恢复 | Intelligent positioning | One key backup / restore of parameters |
| 双路可编程数字输出 | 公英制 | Double programmable digital output | mm / Inch |
| 工件计数 | 中/英文 | Stock counter | Chinese / English |
| 40个程序存储, 每个程序25步 | | Program memory of up to 40 programs up to 25 steps per program | |



HYDRAULIC GUILLOTINE (CNC) SHEARING MACHINE

液压闸式（数控）剪板机



HGS SERIES HYDRAULIC GUILLOTINE
HGS 系列液压闸式



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|-----------|--------------------------|
| 面板控制 | Panel based housing |
| 高亮度LCD显示屏 | Bright LCD screen |
| 后挡料控制 | Backgauge control |
| 退让控制 | Retract function |
| 剪切角控制 | Cuting angle control |
| 剪切间隙控制 | Cutting gap control |
| 剪切行程控制 | Stroke length limitation |
| 各轴可手动移动 | Manual movement of axes |
| 压力控制 | Force control |



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|-----------------|---|
| 运用伺服控制技术 | Using servo-control technology |
| 275x48像素高亮液晶显示屏 | 275x48 picture element bright liquid crystal display monitor |
| 电动后挡料自动定位 | The electrically operated rear bumper material automatic positioning, makes concessions automatically |
| 自动退让 | The multi-channel moves automatically, procedure and procedure step link |
| 多道程序自动运行 | The multi-channel moves automatically, procedure and procedure step link |
| 程序和程序步链接 | The cutting counting, cuts the regulation to define that the power failure remembered, |
| 剪切计数, 剪程限定 | cuts the regulation to define that the power failure remembered, |
| 断电记忆 | cuts the regulation to define that the power failure remembered, |
| 公/英制转换 | male/British system transformation |

规格型号 Model	单位 Unit	6x2500	6x3200	6x4000	6x6000	8x2500	8x3200	8x4000	8x6000	10x2500	10x3200
最大剪切厚度 Maximum cutting thickness	mm	6	6	6	6	8	8	8	8	10	10
最大剪切宽度 Maximum width of cut	mm	2500	3200	4000	4000	2500	3200	4000	4000	2500	3200
板材强度 Strength of plate	N/mm	450	450	450	450	450	450	450	450	450	450
剪切角 Shear angle	度°	1.5°	1.5°	1.5°	1.5°	1.5°	1.5°	1.5°	1.5°	2°	2°
行程次数 Stroke number	min-1	18	15	13	7	14	12	10	6	11	10
后挡料行程 Backgauge stroke	mm	550	550	550	950	550	550	550	950	550	550
主电机功率 Main motor power	KW	7.5	7.5	11	11	7.5	7.5	11	15	11	11
外形尺寸 Overall dimension L*W*H	mm	3100x1600 x2050	3800x1600 x2050	4600x1600 x2100	6600x1900 x2500	3100x1600 x2000	3800x1600 x2000	4600x1600 x2000	6600x1900 x2500	3100x1700 x2100	3800x1700 x2100

规格型号 Model	单位 Unit	10x4000	10x6000	12x2500	12x3200	12x4000	12x6000	16x2500	16x3200	16x4000	16x6000
最大剪切厚度 Maximum cutting thickness	mm	10	10	12	12	12	12	16	16	16	16
最大剪切宽度 Maximum width of cut	mm	4000	6000	2500	3200	4000	6000	2500	3200	4000	6000
板材强度 Strength of plate	N/mm	450	450	450	450	450	450	450	450	450	450
剪切角 Shear angle	度°	2°	2°	2.5°	2.5°	2.5°	2.5°	3°	3°	3°	3°
行程次数 Stroke number	min-1	9	6	11	10	8	5	9	8	7	5
后挡料行程 Backgauge stroke	mm	550	950	750	750	750	950	750	750	750	950
主电机功率 Main motor power	KW	15	15	15	15	18.5	18.5	18.5	18.5	22	22
外形尺寸 Overall dimension L*W*H	mm	4600x1700 x2200	6700x2000 x2600	3200x1800 x2250	3900x1800 x2250	4700x1800 x2400	6800x2000 x2600	3400x2100 x2500	4100x2100 x2500	4900x2100 x2600	7000x2300 x2800

规格型号 Model	单位 Unit	20x2500	20x3200	20x4000	25x2500	25x3200	25x4000	30x2500	30x3200	30x4000
最大剪切厚度 Maximum cutting thickness	mm	20	20	20	25	25	25	30	30	30
最大剪切宽度 Maximum width of cut	mm	2500	3200	4000	2500	3200	4000	2500	3200	4000
板材强度 Strength of plate	N/mm	450	450	450	450	450	450	450	450	450
剪切角 Shear angle	度°	3°	3°	3°	3.5°	3.5°	3.5°	3.5°	3.5°	2°
行程次数 Stroke number	min-1	9	8	7	8	7	6	7	6	5
后挡料行程 Backgauge stroke	mm	750	750	750	750	750	750	750	750	750
主电机功率 Main motor power	KW	22	22	30	37	37	37	45	45	45
外形尺寸 Overall dimension L*W*H	mm	3400x2100 x2600	4100x2100 x2600	4900x2200 x2700	3500x2200 x2700	4200x2200 x2800	5000x2300 x2900	3600x2300 x2800	4300x2300 x2900	5100x2400 x3000