

## Angle Horizontal Metal Band Sawing Machine

卧式转角度金属带锯床



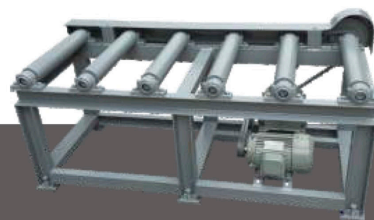
**HL-400X-2**

卧式转角度金属带锯床



**G4250X**

卧式转角度金属带锯床



## Horizontal Metal Band Sawing Machine Series

卧式金属带锯床

**HL-500H**

斜切卧式金属带锯床(专切型材)



- 机床除垂直锯切功能外，工作台可手动旋转0~45° 角度，实现切料的斜切。
- 液压无级调速进给和液压自动抬升锯架。
- 液压加紧和松开工作，操作方便。
- 采用滚动轴承和硬质合金的锯条导向装置。

- In addition to vertical sawing machine function, the table can be rotated manually 0 ~ 45° angle, cut the material to achieve the miter.
- Hydraulic variable speed hydraulic automatic feed and lifting the saw frame.
- Hydraulic intensify and release work, easy to operate.
- Rolling bearing and carbide saw blade guide.

产品型号		<b>HL-400X-2</b>	<b>G4250X</b>	<b>HL-500H</b>
锯切能力 (mm)	Cutting capacity	45° ● Φ400 90° ■ 400x600	45° ● Φ500 90° ■ 500x600	● Φ500 ■ 500x600
线速 (m/min)	Wire-speed	27.45.60.78	22.45.62	22.45.62
带锯条规格 (mm)	specification	5360x41x1.3	6480x41x1.3	5640x41x1.3
清洁	clean	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid	钢丝刷和锯切液 Wire brush and cutting fluid
主电机 (kw)	The main motor	4	4.0	4.0
液压 (kw)	Hydraulic pressure	1.1	1.5	1.5
冷却泵 (w)	Cooling pump	90	90	90
虎钳夹紧方式	Vise clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping	液压夹紧 Hydraulic clamping
锯条张紧方式	Saw blade tensioning	手动 Manually	手动 Manually	手动 Manually
机器重量 (kg)	Weight	1700	2800	1700
包装尺寸 (mm)	Machine size (LxWxH)	3000x1500x1800	3200x2100x2000	2800x1100x1900

- 液压进刀，夹紧，三级调速。
- 带锯条采用滚动轴承和硬质合金导向，使切割更精准。
- 型材专切，减少横切面。
- 明显提高锯条寿命。
- 增加锯切效率。
- 电动送料架（可选）

- Hydraulic feed, clamping, three speed.
- Band saw blade by rolling and hard alloy guide to make more precise cutting.
- Profiles specially cut to reduce the cross-section.
- Significantly improved blade life.
- Increase the cutting efficiency.
- Electric Feeding rack (optional)